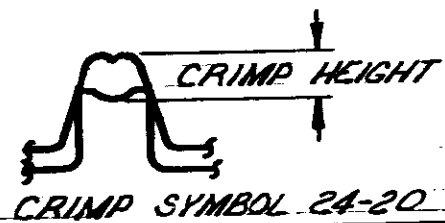
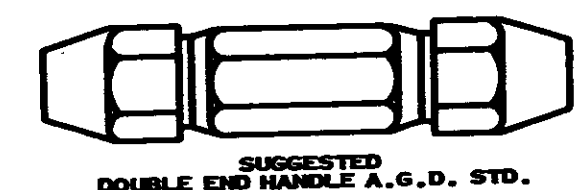
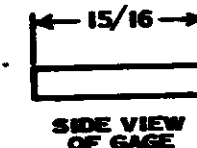
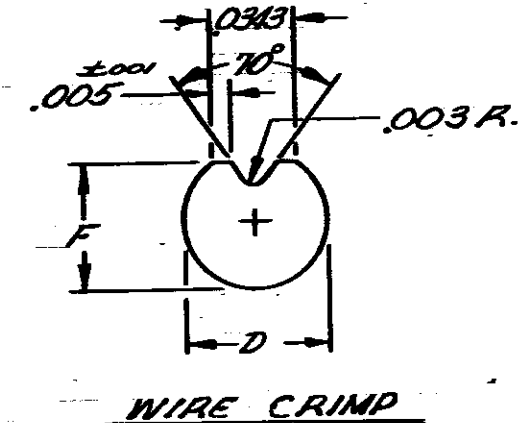
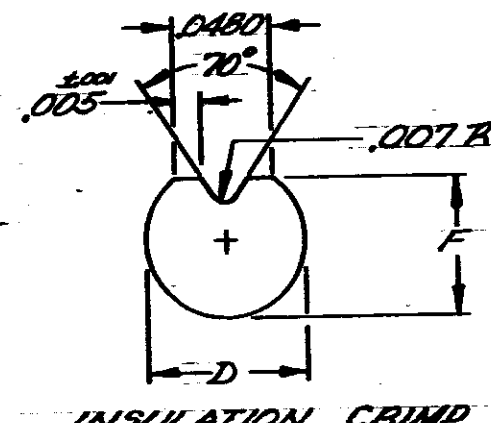
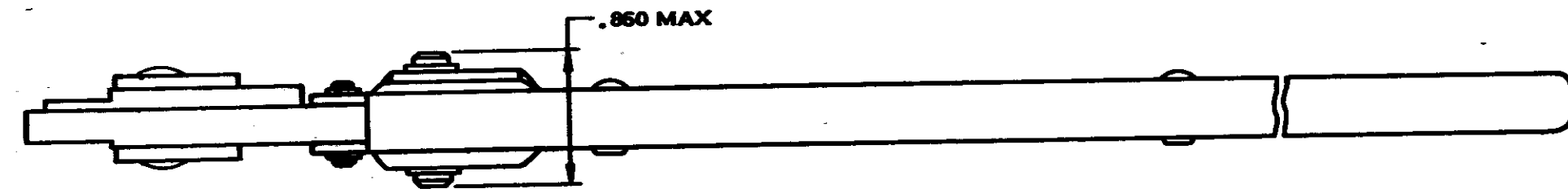
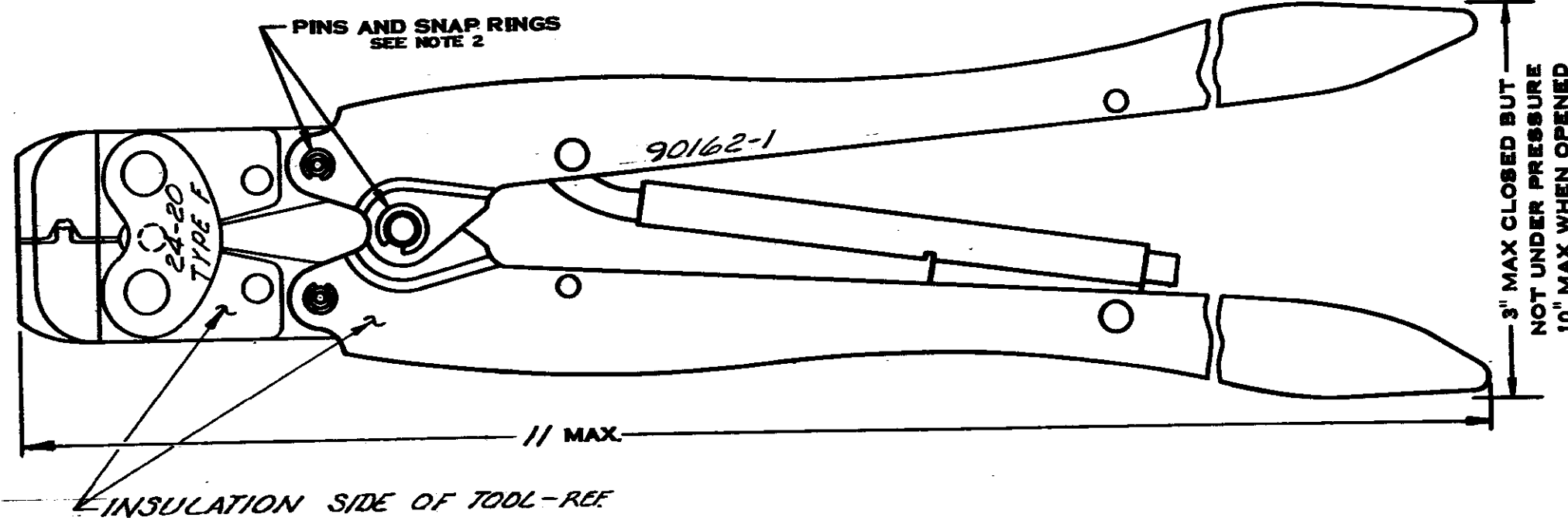


| WIRE CRIMP   |     |      |       | TERMINAL CRIMP HEIGHT |
|--------------|-----|------|-------|-----------------------|
| CRIMP SYMBOL | DIM | GO   | NO GO |                       |
| 24-20        | F   | 0133 | 0163  | .048                  |
|              | D   | 0501 | 0526  | .044                  |



| INSULATION CRIMP |     |      |       | TERMINAL CRIMP HEIGHT |
|------------------|-----|------|-------|-----------------------|
| CRIMP SYMBOL     | DIM | GO   | NO GO |                       |
| 24-20            | F   | 0639 | 0839  | .083                  |
|                  | D   | 0744 | 0908  | .067                  |



INACTIVE  
11/8/77

INACTIVE, REFER TO IS SHEET "1851" 11/8/77

ENLARGED END VIEW OF GAGES  
SUGGESTED GAGE DESIGN

- CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE.
- FOR REPLACEMENT OF PARTS SUCH AS PINS AND SNAP RINGS. ORDER REPAIR KIT NO. 125218-4.
- FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS. TOOL IS TO BE RETURNED TO AMP INC., HARRISBURG, PENNA. TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
- FOR TOOL USAGE. SEE INSTRUCTION SHEET NO. 1851
- HAND TOOL CAN BE CHECKED BY MEASURING TERMINAL CRIMP HEIGHT.

| NO. | DESCRIPTION             | DATE | BY | CHK | DATE |
|-----|-------------------------|------|----|-----|------|
| 1   | INACTIVE PER EN 11/8/77 |      |    |     |      |
| 2   | ADDED TERM. C.H. WT.    |      |    |     |      |
| 3   | FOR BOTH WIRE           |      |    |     |      |
| 4   | INSUL. CRIMP.           |      |    |     |      |

90162

|  |                           |                                     |          |
|--|---------------------------|-------------------------------------|----------|
| NO. REQD.  | NUMBER                    | NAME                                | ITEM NO. |
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| BY: B. Luci  | MATERIAL-STEEL            | AMP INCORPORATED HARRISBURG, PENNA. |          |
| CHK: D. Davies 4/11/66   | FINISH-BLACK OXIDE        | CLASS                               |          |
| BY: R. J. B. 4-11-66   | WEIGHT-1 LBS. 3 OZ.       | WIRE - RANGE - INSULATION TYPE      |          |
| BY: J. R. 1-12-66  | TOLERANCE EXCEPT AS NOTED | SCALE                               |          |
|  |                           | NO 90162 B                          |          |
| DOUBLE ACTION HAND TOOL  |                           |                                     |          |

CUSTOMER DRAWING

DIMENSIONS IN INCHES DO NOT SCALE PRINT