



1	306385-2	INDENTER	12
2	2-21000-8	SCREW (8-32 UNC-3A x .625 LONG)	11
2	21055-6	WASHER	10
2	3-304668-5	SPRING	9
2	306363	SLEEVE	8
1	307130-1	LOCATOR	7
1	306384-2	ANVIL	6
4	302380	SPRING	5
2	301923	ADJUSTMENT KEY ASSY	4
2	306098-3	WASHER	3
2	4-23657-5	SCREW (6-32 UNC-3A x 1.000 LONG)	2
2	301922	INSERT-INSULATION	1

"G" WITH KEYS AT #1		"H" DIM.	
GO	NO GO	GO	NO GO
.166	.186	.237	.243

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.

NO.	DESCRIPTION	REVISION	DATE
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			

NUMBER		NAME	REMARKS	ITEM NO.
©19-68 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.				
DR		MATERIAL AND FINISH		AMP INCORPORATED HARRISBURG, PENNA.
CHK		CLASS		
DE		WIRE - RANGE - INSULATION		TYPE AMPLI-BOND HOUR GLASS PRE-INSUL. DIAMOND GRIP
REV		TOLERANCE EXCEPT AS NOTED		
LTR		SCALE	LOC	NO
REVISED		2-1	M	B
REVISION RECORD		DR	CHK	DATE
DESCRIPTION		NAME		
		48753		
		8-19-68		
		DIE ASSEMBLY MODS		
		2		
		1		

DIMENSIONS IN INCHES. DO NOT SCALE PRINT